



DESIGN | ORIGINALITY | EXPERTISE

# THE KRD ADVANTAGE

Keystone Ridge Designs products are distinctive not only in design but also in their quality, durability and aesthetic appeal. These traits define the Keystone Advantage.

## HAND-CRAFTED IN AMERICA

Keystone Ridge Designs products are welded and powder coated by hand to allow continuous inspection during the manufacturing process. All steel products are fully manufactured with pride in our headquarter facilities in Pennsylvania using American-made raw materials. Our products are covered by United States design patents, are patent pending or are considered Exclusive by Design™ in the quality, craftsmanship and attention to detail that is dedicated to each product.

## CONTINUOUS WELD SEAMS

Each piece of steel is welded together with a continuous inseparable weld seam. This technique strengthens the bond of steel components while smoothing the overall finished appearance and is also a critical element in preventing moisture from causing corrosion. Each seam is rigorously inspected by quality control to ensure product consistency, quality and stability.

## COMMERCIAL-GRADE & RECYCLED MATERIALS

With state-of-the-art equipment and superior, structurally-sound raw materials, our manufacturing process guarantees the utmost in commercial-grade quality. The steel that is used to manufacture our line of steel furnishings is composed of at least 25% recycled content. Certain types of steel bar used may be comprised of up to 100% recycled steel. Also, the aluminum cast ends used on certain bench series are produced from 97-98% recycled aluminum scrap.

## DURABLE PRODUCTS & TIMELESS DESIGNS

Keystone Ridge Designs manufactures durable products that are intended for long-term use and offer an incredible price-to-life ratio. The furnishings are made with commercial-grade materials and manufactured with superior craftsmanship, limiting the need for frequent replacements and extending the product life cycle. Our classic designs transcend fads and consistently complement ever-changing landscapes. Maintenance is as simple as soap and water.



**PICTURED:**  
Atticus 6' Bench with Back

## PROPRIETARY STATEMENT

This document and all information shown hereon are the exclusive property of Keystone Ridge Designs, Inc.® This document is furnished with the express understanding that neither it nor the information on it is to be disclosed or

reproduced in whole or in part, or used in any way, either directly or indirectly, for the benefit of anyone other than Keystone Ridge Designs, Inc.® without its written content.



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**THREE-YEAR WARRANTY**

In appreciation of the trust you have placed in our site furnishings, honoring us with the reputation of Design, Originality and Expertise, we proudly warrant our products against material and workmanship defects for THREE YEARS from the date of shipment.

**CLIENT SERVICE EXPERTISE**

Keystone Ridge Designs' representatives ensure client satisfaction from product inquiry to final site placement. Trained consultants offer expertise on product specifications, technical inquiries and project timelines. Be assured that knowledgeable, courteous assistance is handled directly from the manufacturing home office, maintaining a direct flow of information and providing answers on a timely basis.

**KEYSHIELD® POWDER COAT FINISH**

The trademarked KEYSHIELD® finish protects each piece of furniture from chipping, cracking, and UVA damage while providing unparalleled corrosion resistance. Steel products are finished with a two-coat powder coating process applied to a 7-15 mil thickness. Substrate preparation includes sandblasting to a white finish to remove all surface contaminants. The raw product then receives a corrosion-inhibiting phosphate coating prior to the application of the powder coating. The first coat applied to the substrate is zinc rich epoxy powder primer used exclusively on sandblasted parts. The second coat is a colored polyester powder coating. Both coats are electrostatically applied and oven cured according to powder coating manufacturing specifications to create a smooth, satin-like finish and a low-emitting non-porous armor.

**CUSTOM CAPABILITIES**

If you don't see what you have in mind on our website or in our catalog, many of our standard products were inspired by the ideas of our clients. Product customization, signature recognition and 'straight-from-the-drawing-board' designs offer easy solutions to personalize your space. From minor product alterations to completely

new concepts, Keystone Ridge Designs provides countless custom options. Partner with our design team today to create something truly inspired.

**FULLY-ASSEMBLED DELIVERY**

Utilizing the finest packaging materials, each piece is palletized, securely fastened and enveloped with shrink-wrap. A heavy-ply carton secured with a banding strap finishes the package to ensure optimal product protection. In addition, the Keystone Ridge Designs reputation has afforded national contracts with prominent trucking carriers, providing the most cost-effective shipping rates. Upon arrival on-site, products are ready for placement with little or no assembly, saving time and money and providing ultimate stability to avoid damage.

**ENVIRONMENTAL COMMITMENT**

Keystone Ridge Designs' core product line is intended for outdoor use to beautify public spaces and enhance outdoor environments. With such a close connection to the outdoors, Keystone Ridge Designs, Inc.® remains aware of the issues that face the environment and strives to be conscious of how our designs and manufacturing processes can contribute to a greener community. Offering products that innately support LEED® building requirements by their very applications and employing everyday company procedures that support conservation, we at Keystone Ridge Designs continue to implement green initiatives and improve upon our efforts to preserve the environment.

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